



## DATA SHEET

**Product Name:** ABS 0504 Bk  
**Product Description:** ABS General Purpose Injection Grade Pellet  
**Color:** Black

Test Performed	Reference	Results	Units
Melt Flow	ASTM D1238	4 to 6	g/10min
Izod Impact	ASTM D256A	4+	ft-lbf/in
Ash Content	ASTM D5630	<2%	%
Moisture Content	-	N/A	%
Specific Gravity	ASTM D792	1.05	-
Tensile Strength (max)	ASTM D638	6,000	psi
Flexural Modulus	ASTM D790	320,000	psi